

DOOR STYLE		DOOR FACE MIN. STEEL THICKNESS Gauge Inches mm			RECOMMENDED CURRIES DOOR									FRAME MIN. STEEL THICKNESS Gauge Inches mm		
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**SDI (Steel Door Institute)**

**ANSI A250.8-03 LEVEL 1 - STANDARD DUTY**

					607	707									
Model 1	Full Flush	20	0.032	0.8	•	•							18	0.042	1.0
Model 2	Seamless*	20	0.032	0.8		•							18	0.042	1.0

**ANSI A250.8-03 LEVEL 2 - HEAVY DUTY**

					607	707	727	737	747	777						
Model 1	Full Flush	18	0.042	1.0	•	•	•	•	•	•						
Model 2	Seamless*	18	0.042	1.0		•	•	•	•	•						

**ANSI A250.8-03 LEVEL 3 - EXTRA HEAVY DUTY**

					607	707	727	737	747	777	757							
Model 1	Full Flush	16	0.053	1.3		•	•	•	•	•	•							
Model 2	Seamless*	16	0.053	1.3		•	•	•	•	•	•							
Model 3 CURRIES Stile & Rail Door												16	0.053	1.3				
												16	0.053	1.3				

**ANSI A250.8-03 LEVEL 4 - MAXIMUM DUTY**

					607	707	727	737	747	777	757	847	857			
Model 1	Full Flush	14	0.067	1.7		•		•	•	•		•		14	0.067	1.7
Model 2	Seamless*	14	0.067	1.7		•		•	•	•		•		14	0.067	1.7

\* With optional "N" welded edge.

**ANSI (American National Standards Institute)**  
**NAAMM (National Association of Architectural Metal Manufacturers)**  
**HMMA (Hollow Metal Manufacturers Association)**

**ANSI/NAAMM/HMMA 861-00 COMMERCIAL HOLLOW METAL**

					607	707	727	737	747 <sup>+</sup>	757	847	857			
		18	0.067	1.7					•				16	0.053	1.3
		16	0.053	1.3					•				16	0.053	1.3
		16	0.053	1.3					•				14	0.067	1.7

<sup>+</sup> With optional "T" welded edge.

**NAAMM/HMMA 862-87 COMMERCIAL SECURITY HOLLOW METAL**

													847 <sup>+</sup>	857 <sup>+</sup>			
Grade 40		14	0.073	1.8									•	•	12	0.093	2.3

<sup>+</sup> With optional "T" welded edge.